



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2012-113
Job Sheet 178796



Part No: D2012-113

Job Qty: 30 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/25/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP: F 01.10.05 Fixed Typo and Added Inspection Level 21 SM IPP Rev:G Now on Waterjet 07-03-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	6/25/18	6/25/18	0.00	0.00	Start Up Waterjet		ac 18/06/17
100	Waterjet	30 pcs	6/25/18	6/25/18	0.00	1.58	Waterjet1		ac 18/06/17
110	QC	30 pcs	6/25/18	6/25/18	0.00	0.00	QC2 Waterjet-1		ac 18/06/17
120	QC	30 pcs	6/25/18	6/25/18	0.00	0.00	QC8-1		38
130	Small Fab	30 pcs	6/25/18	6/25/18	0.00	0.98	Small Fab-1		3-88 DAG
140	QC	30 pcs	6/25/18	6/25/18	0.00	0.00	QC5		38
150	Packaging	30 pcs	6/25/18	6/25/18	0.00	0.00	Packaging3		JUN 19 2018
160	QC21-SA	30 Ea	6/25/18	6/25/18	0.00	0.00	QC21		DAG 21 180620 9-80

Part Op 100 - 1-Cut as per Dwg D2012-113 Dwg Rev: C
Descriptions: 130 - 1- Deburr any rough edges 2- Bend as per Dwg D2012-113 using DT8458 3- Tumble

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.4500 sf (.015 ea)	90-Start up Operation	5080376

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	110	0

Part Specifications

Specifications could not be found.



Container No: S081677



Part: D2012-113

Job No: 178796

Serial No/Batch: S081677

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/17/18

DART AEROSPACE LTD	Work Order:	178796
Description: Clamp	Part Number:	D2012-113
Inspection Dwg: D2012-113 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by:		Audited by:		Prototype Approval:	N/A
Date:	18/01/17	Date:	JUN 18 2018	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.05.08	New Issue	KJ/JLM	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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